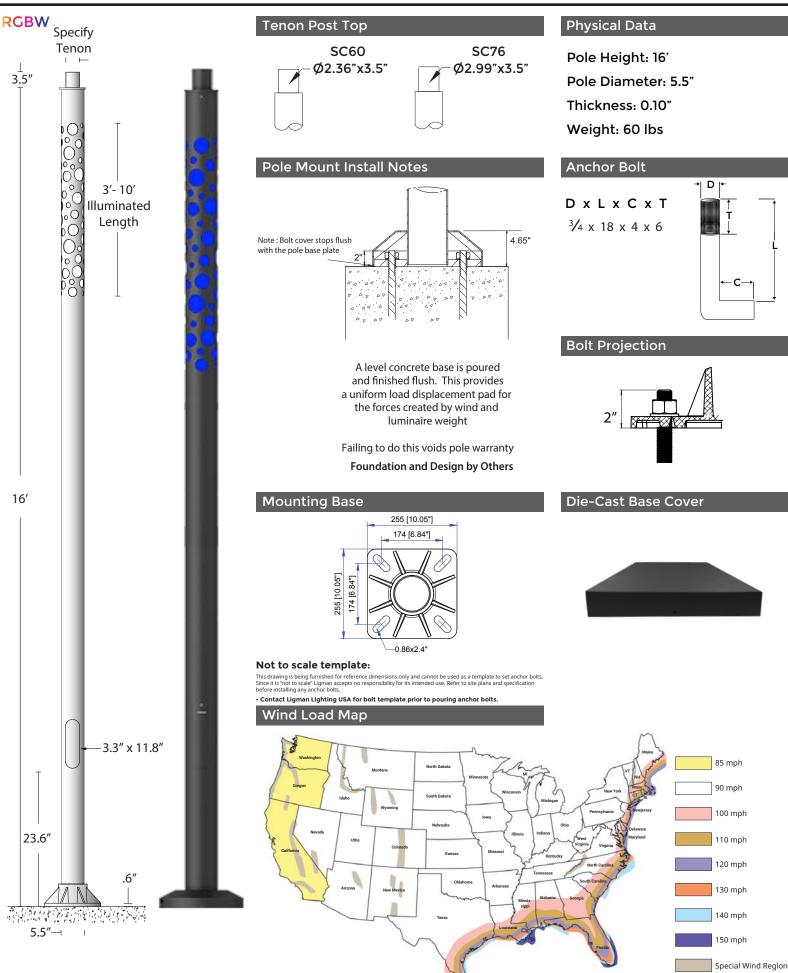
# APD-IP-RSA-5510-16'-5.5" DIA .100"

# Round Straight RGBW Illuminated Opal Lens Aluminum Pole





# APD-IP-RSA-5510-16'-5.5" DIA .100"

Round Straight Illuminated Opal Lens Aluminum Pole



PROJECT			DATE
QUANTITY	TYPE	NOTE	
ORDERING EXAMPLE    APD-IP-RSA-5510-16'-5.5" DIA .100"-IL3-RGBW30-SC60-02-Options			
ILLUMINATED LENGTH	RGBW COLOR TENON	FINISH COLOR	ADDITIONAL OPTIONS - CONSULT FACTORY FOR PRICING
IL3 - 3' Length IL4 - 4' Length IL5 - 5' Length IL6 - 6' Length IL7 - 7' Length IL8 - 6' Length IL9 - 9' Length	RGBW30 - Warm White 3200K SC60 - 2.36" x 3.5" Tenon RGBW40 - Neutral White 4000K SC76 - 2.99" x 3.5" Tenon RGBW65 - Cool White 6850K	01 - BLACK RAL 9011 02 - DARK GREY RAL 7043 03 - WHITE RAL 9003 04 - METALLIC SILVER RAL 9006 05 - MATTE SILVER RAL 9006 06 - BRONZE RAL 6014 07 - CUSTOM RAL	A20781 - Single Banner Arm A20881 - Double Banner Arm GFCI - GFCI Box 1LS - 1.5mm [1/16"] Leveling Shim [Enter Quantity] 3LS - 3mm [1/8"] Leveling Shim [Enter Quantity]
IL10 - 10' Length	THERE IS AN ADDITIONAL COST FOR THESE FINISHE		LS Leveling Shim Single Banner Arm Double Banner Arm GFCI Box  Banner arms are designed with a safety break-away at the damp with an internal safety wire that prevents the arm from failing to the ground.  It is important to calculate the additional EPA loading on the pole based on the size and quantity of banners.  Adding banners will affect the EPA of the pole and should be taken into consideration before installing.  Incorrect pole loading of any type voids pole warranty.

Inspired by Nature Finishes
The Inspired by nature Finishing is a unique system of decorative powder coating. Our metal decoration process can easily transform the appearance of metal or aluminum product into a wood grain finish.

This patented technology enables the simulation of wood grain, and even marble or granite finish through the use of decorative powder coating.

The wood grain finish is so realistic that it's almost undistinguishable from real wood, even from a close visual inspection. The system of coating permeates the entire thickness of the coat and as a result, the coating cannot be removed by normal rubbing, chipping, or scratching.

The Coating Process
After pre-treatment the prepared parts are powder coated with a specially formulated polyurethane powder. This powder provides protection against wear, abrasion, impact and corrosion and acts as the relief base color for the finalized metal decoration.

The component is then wrapped with a sheet of non-porous film with the selected decoration pattern printed on it using special high temperature inks.

This printed film transfer is vacuum-sealed to the surface for a complete thermo print and then transferred into a customized oven. The oven transforms the ink into different forms within the paint layer before it becomes solid. Finally, the film is removed, and a vivid timber look on aluminum remains.

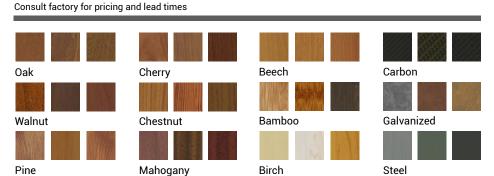
SU04 - CORTEN FINISH

Wood grain coating can create beautiful wood-looking products of any sort. There are over 300 combinations of designs currently in use. Wood grains can be made with different colors, designs, etc.

Our powder coatings are certified for indoor and outdoor applications and are backed by a comprehensive warranty. These coatings rise to the highest conceivable standard of performance excellence and design innovation.

- Added Benefits
   Resistance to salt-acid room, accelerated aging
- Boiling water, lime and condensed water resistant
   Anti-Graffiti, Anti-Slip, Anti-Microbial, Anti-Scratch
   Super durable (UV resistant)
   TGIC free (non-toxic)

# More Custom Finishes Available Upon Request



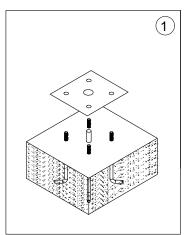


# **INSTALLATION AND SERVICE MANUAL**

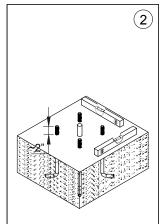


### **Anchor Bolt Installation for Poles**

# x 4 A single anchor bolt template is provided per pole size to be used for the poles on the project. Anchor bolt template may be round or square dependant upon which pole is being used.



Use anchor bolt template to set anchor bolts into concrete as per civil engineering instructions.



Ensure that the concrete is plumb using a level. Failing to do this will result in pole being uneven or tilted.

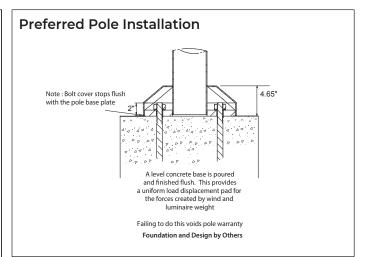
Ligman does not provide foundation details A local engineer that is familiar with the site soil conditions should provide this information.

### NOTE:

Ligman does not recommend using leveling bolts for pole installations.

Leveling shims can be provided, contact Ligman for more information.

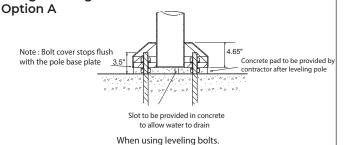




In rare instances where leveling bolts have to be used, it is important that a flush concrete surface is created to mount the pole base plate.

NOTE: When using leveling bolts, bolt projection

should be 3.5"
Using Leveling Bolts

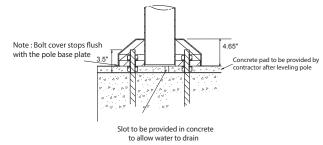


After establishing a level platform the space between the original concrete surface and the pole base should be filled with concrete and finished flush.

This provides a uniform load displacement pad for the forces created by wind and luminaire weight

Foundation and Design by Others

## Using Leveling Bolts Option B



When using leveling bolts.

After establishing a level platform the space between the original concrete surface and the pole base should be filled with concrete and finished flush.

This provides a uniform load displacement pad for the forces created by wind and luminaire weight