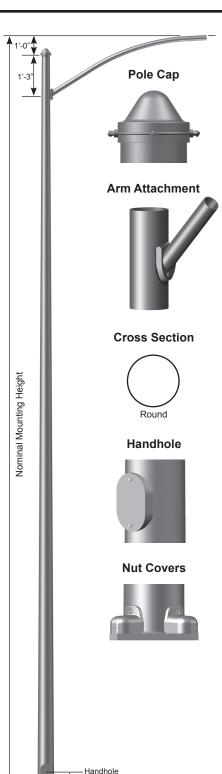


ROUND TAPERED STEEL Smooth

Job Name:		Client Name:			
Job Location - City:	State:	Created By:	Date:		
Product:	Quote:	Customer Approval:	Date:		



SPECIFICATIONS

Pole - The pole shaft conforms to ASTM A595 Grade A with a constant linear taper of 0.14 in/ft.

Pole Top - A removable pole cap with hardware is provided.

Luminaire Arm - Luminaire arms are made from 2" schedule 40 pipe (2.38" OD) with a minimum yield strength of 36,000 psi. Double luminaire arms are oriented 180° apart. For other orientations and scroll options please consult factory.

Luminaire Arm Attachment - Connection allows arm to be erected and held in place by gravity and secured by a single bolt.

Handhole - A covered handhole and grounding provision with hardware is provided.

Nut Covers - Anchor bolt nut covers with hardware are provided.

Full Base Cover - Optional two-piece full base cover is fabricated from ABS plastic. Valmont reserves the right to provide an optional two-piece steel full base cover on some applications depending upon the finish requirement and/or pole base diameter.

Anchor Base - The anchor base (base plate) conforms to ASTM A36.

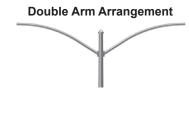
Anchor Bolts - Anchor bolts conform to ASTM F1554 Grade 55 and are provided with two hex nuts and two flat washers. Bolts have an "L" bend on one end and are galvanized a minimum of 12" on the threaded end.

Hardware - All structural fasteners are galvanized high strength carbon steel. All non-structural fasteners are galvanized or zinc-plated carbon steel or stainless steel.

Finish - Standard finishes are galvanized, prime painted or any of Valmont's V-PRO[™] Protection Systems. Additional finish options available upon request.

Design Criteria - Please reference Design Criteria Specification for appropriate design conditions.

ARM DATA



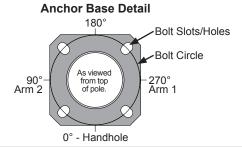
ROUND TAPERED STEEL Smooth DS30



Job Name:		Client Name:			
Job Location - City:	State:	Created By:	Date:		
Product:	Quote:	Customer Approval:	Date:		

ANCHORAGE DATA

	BASE PLATE				ANCHOR BOLTS				
POLE BASE	BOLT	IRCLE							
OD (IN)	DIA (IN)	<u>±</u> (IN)	SQUARE (IN)	THK (IN)	DIA x LENGTH x HOOK (IN)	PROJECTION (IN)	<u>±</u> (IN)		
5.90	9.00	0.50	10.00	0.875	1.00 x 36.00 x 4.00	4.13	0.25		
6.60	9.50	0.50	10.50	0.875	1.00 x 36.00 x 4.00	4.13	0.25		
7.30	10.50	0.50	11.25	0.875	1.00 x 36.00 x 4.00	4.13	0.25		
8.50	11.50	0.50	12.00	1.000	1.00 x 36.00 x 4.00	4.25	0.25		
9.00	12.50	0.50	12.38	1.000	1.00 x 36.00 x 4.00	4.25	0.25		



LOAD AND DIMENSIONAL DATA

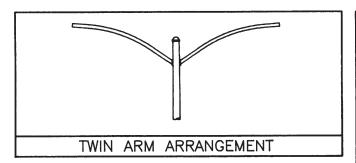
DESIGN INFORMATION				POLE DIMENSIONS					
			100 w/1.3	MPH GUST					
NOMINAL MOUNTING HEIGHT	QUANTITY OF ARMS	MAX ARM LENGTH (FT)	MAX LUMINAIRE EPA¹ (SQFT)	MAX LUMINAIRE WEIGHT ¹ (LBS)	BASE OD (IN)	TOP OD (IN)	WALL THK (GA)	STRUCTURE WEIGHT ² (LBS)	MODEL NUMBER
041.01	Single	8	2.0	75	5.90	3.10	11	175	R590A200
21'-0"	Double	8	2.0	75	5.90	3.10	11	210	R590A200
	Single	4	2.0	75	5.90	2.40	11	175	R590A250
201.011	Single	6	2.0	72	5.90	2.40	11	180	R590A250
26'-0"	Single	8	2.0	51	5.90	2.40	11	190	R590A250
	Double	8	2.0	75	5.90	2.40	11	225	R590A250
	Single	4	2.0	75	6.60	2.40	11	220	R660A300
31'-0"	Single	6	2.0	59	6.60	2.40	11	225	R660A300
31-0	Single	8	2.0	48	6.60	2.40	11	235	R660A300
	Double	8	2.0	75	6.60	2.40	11	270	R660A300
36'-0"	Single	4	2.0	75	7.30	2.40	11	265	R730A350
	Single	6	2.0	67	7.30	2.40	11	270	R730A350
	Single	8	2.0	40	7.30	2.40	11	280	R730A350
	Single	8	2.0	75	8.50	3.60	11	345	R850A350
	Double	8	2.0	75	7.30	2.40	11	315	R730A350
40'-0"	Single	8	2.0	75	9.00	3.58	11	390	R900A389
40-0	Double	8	2.0	75	9.00	3.58	11	425	R900A389

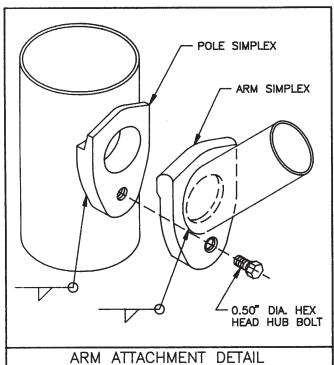
- EPA represents the Effective Projected Area of each luminaire. Designs are limited to one luminaire per arm. Variations from sizes above are available upon inquiry at the factory. Satisfactory performance of poles is dependent upon the pole being properly attached to a supporting foundation of adequate design.
- of adequate design.

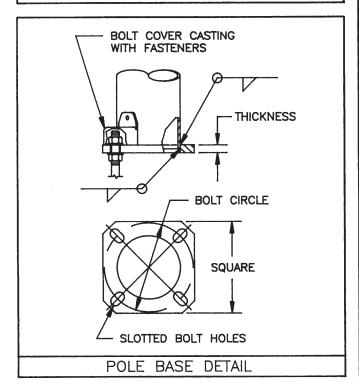
 Structure Weight is a nominal value which includes the pole shaft, base plate and luminaire arm(s) only.

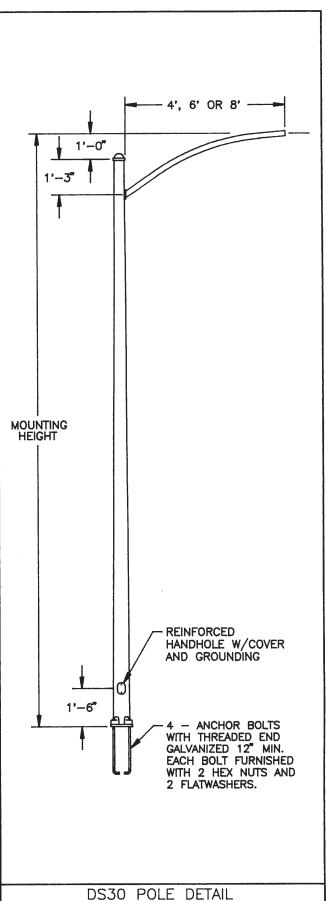
PRODUCT ORDERING CODES

DESIGN SERIES	MODEL NUMBER	FIXTURE MOUNTING	FINISH	COLOR	V-PRO™ PROTECTION SYSTEM	OPTIONS
	R590A200 R590A250 R660A300 R730A350 R850A350 R900A389	4S = 4' Single 4D = 4' Double 6S = 6' Single 6D = 6' Double 8S = 8' Single 8D = 8' Double	GV = Galvanize PP = Prime Paint FP = Finish Paint GF = Galvanized + Finish Paint	= Galvanize = Prime Paint WH = White ST = Sandstone BK = Black SM = Silver Metallic SL = Silver LG = Light Gray SG = Slate Gray DT = Dark Tan MB = Medium Bronze CB = Bronze DB = Dark Bronze BN = Brown HG = Hunter Green DG = Dark Green RD = Red SC = Special Color (Special Color	= Galvanize = Prime Paint V1 = V-PRO 1 Basic 1 Coat Powder. V2 = V-PRO 2 2 Coat Powder or Liquid. Includes epoxy primer & top coat. V3 = V-PRO 3 2 Coat Powder or Liquid. Includes zinc primer & top coat. V4 = V-PRO 4 2 Coat Powder or Liquid. Includes zinc primer & premium top coat.	See Accessories at valmontstructures.com (Please Specify)









SPC7307 03/16 valmontstructures.com carries the most current spec information and supersedes these guidelines.